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Russell, KS 67665
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ABOUT PUREFIELD INGREDIENTS

PureField Ingredients produces ethanol with the lowest carbon intensity ratings in the nation. Our clean, high-octane fuel plays an important role in helping our country reduce harmful emissions and lower the cost of gasoline.

Our Biofuels facility began producing biofuels in 2001, it was the first new ethanol plant in the nation designed and built by industry leaders ICM and Fagen.

PIPELINE SAFETY

System failures occur infrequently along the nation's network of interstate natural gas pipeline facilities, and many of these are caused by damage from others digging near the pipeline. We watch for unauthorized digging, but we request your help to notify us.

ALWAYS CALL 811 BEFORE YOU DIG!



WHAT DOES PUREFIELD INGREDIENTS DO IF A LEAK OCCURS?

To prepare for the event of a leak, pipeline companies regularly communicate, plan and train with local emergency responders. Upon the notification of an incident or leak

the pipeline company will immediately dispatch trained personnel to assist emergency responders.

Pipeline operators and emergency responders are trained to protect life, property and facilities in the case of an emergency.

Pipeline operators will also take steps to minimize the amount of product that leaks out and to isolate the pipeline emergency.

WHAT TO DO IF YOU SUSPECT A CARBON DIOXIDE LEAK

- Immediately evacuate the area
- Do not use any electronics or open flames
- Call emergency services from a safe location

PIPELINE LOCATION AND MARKERS

Pipeline markers are used to indicate the approximate location of a natural gas pipeline and to provide contact information. Aerial patrol planes also use the markers to identify the pipeline route. Markers should never be removed or relocated by anyone other than a pipeline operator.

You can also find out where other companies' pipelines are in your area by going to the National Pipeline Mapping System website at www.npms.phmsa.dot.gov.

24-Hour Emergency Contact:

1-618-392-5502

PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:

Carbon Dioxide	1013	120
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KANSAS COUNTIES OF OPERATION:

Russell

Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.

PRODUCTS TRANSPORTED

Product: Carbon Dioxide

Leak Type: Gas

Vapors: Vapors from liquefied gas are initially heavier than air and spread along ground.

Health Hazards: Product is a simple asphyxiant and non-flammable. Vapors may cause dizziness or asphyxiation without warning and may be toxic if inhaled. Contact with gas or liquefied gas may cause burns, severe injury and/or frostbite.

EMERGENCY RESPONSE PLANS

An Emergency Response Plan is developed for each pipeline facility to contain, control and mitigate the various types of emergency conditions/situations that could occur at one of our facilities. For more information regarding Purefield Ingredients emergency response plans and procedures, contact us directly.

